

Date: Friday, 16/01/2009 12:46:32 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE CONNECTION GUARD
Job Number : 44877	
Estimate Number : 13730	
P.O. Number :	Part Number : DSI 9428011
This Issue : 16/01/2009 S.O. No. :	Drawing Number : DSI9428 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run :	Material :
Written By : _____	Due Date : 19/01/2009 Qty: 10 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A New Issue 09-01-16 DD verified by: LL	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



for 09/01/19



Comment: Photocopy bluefile & type labels per PPP DSI 9428-011 CHG 001

02/01/19

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

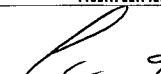


Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D38631	Tube
-----	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s) (3")
Tube *44876*



4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



Comment: INSPECT 100% KITS FOR COMPLETENESS

09/01/19 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP DSI 9428-011
Location: _____
PPP Rev: *0201*

02 09/01/19 (10)

6.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

09/01/19

Job Completion



Wf 09-01-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

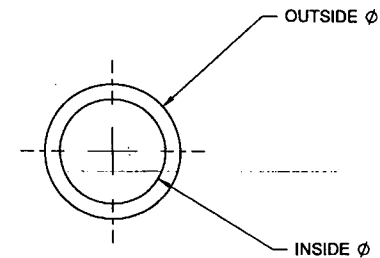
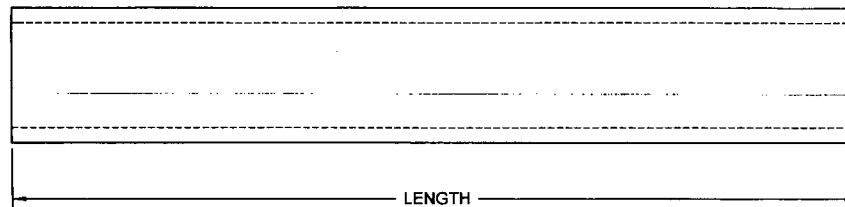
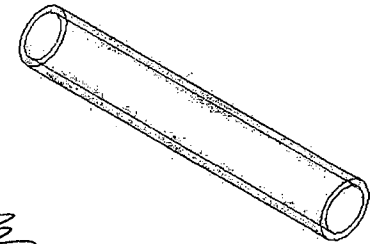
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	INSIDE DIAMETER	OUTSIDE DIAMETER	WALL THICKNESS	LENGTH	SUPPLIER MATERIAL	SUPPLIER PART NUMBER
D3863-1	0.44 (7/16)	0.56 (9/16)	0.06 (1/16)	3.0	TYGON R-3603	AAC00032

D3863-1

RELEASED
09/07/14

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3863-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	BY	08.12.01
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED	AJS		
MFG. APPR.	N/A		
APPROVED			
DE APPR.			
DATE	08.12.01		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3863** REV. A
SHEET 1 OF 1

TITLE **TUBE** SCALE NTS

COPYRIGHT © 2008 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries